## General Installation/Specification Guide

## Please Note!!

## Step 1: Rail Installation

Tools Required For Assembly
$4 \mathrm{~mm} \& 5 \mathrm{~mm}$ allen wrenches.
\#2 Phillips \& \#2 Square screw driver. $6 \mathrm{~mm} \times 20$ thread tap.
6 mm Drill bit
(A) Slide brackets into rail, recommended maximum spacing 813 mm apart. Pre-drill holes in wood if needed and screw brackets in place.

(B) Use the splice kit to connect rails together. (If applicable) Rolled steel pin Insert roll pin halfway into one of the rails. Slide the steel bar half-way into rail. Secure the splice kit to rail on both sides by tightening the set screws.

(C) Tap the end of the rail with a $6 \mathrm{~mm} \times 20$ tap (not supplied) to screw in the end stop finial (done before installation of rail). Install end cap with screw provided using a 4 mm Allen wrench.
Note: Leave at least a 178 mm clearance above the rail for the top guide hardware to operate properly, and allow the ladder to move against the wall for storage.

## Step 2: Ladder Assembly (fifpplicable)



Assemble the steps onto the side rails with glue and screws. Glue and pin nail the top turned rung into place.

## Step 3: Ladder Hardware Installation

(A) Install steps support rods under each step using 5 mm allen
(B) Drill holes and install top guides to ladder centering the top dowel (top dowel recommended) of the ladder. The placement of the holes will allow a small adjustment of height of ladder, either up or down.


## Install Top Turned Rungs

Use a forstner bit, drill 22 mm hole part way through for the turned rungs
(C) Line up bottom rollers vertical to the floor when ladder is in the climbing position Pre-drill holes and install bottom rollers. For the non-skid foot, center on the bottom of rail and pre-drill holes.


Note: Proper Pre-drilling of holes for the wood screws on the bottom of the ladder will prevent splitting of the ladder side rails


## Curved rail radius dimensions



Rail Diameter $=\mathbf{2 5} \mathbf{m m}$
Made in USA

Rail Bracket - Vertical Roller type


## Rail Bracket - Vertical Hook or Rolling Hook type



Rail Bracket - Horizontal Rolling Hook type


Rail Bracket
Horizontal Roller type
Upper Roller Guide only


## Make your own Ladder

To determine length of ladder: Measure from the center of rail to the floor, then add five inches to the measurement.


